

NR/R09

Code No: B3305 / D3301

JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

M.Tech II Semester Examinations, March/April 2011

SIMULATION MODELING OF MANUFACTURING SYSTEMS

(ADVANCED MANUFACTURING SYSTEMS)

Time: 3hours

Max.Marks:60

**Answer any five questions
All questions carry equal marks**

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1. a) What is systems and explain different ways of analyzing the system?
b) Explain with an input output flow chart, the method of system design. [6+6]
2. a) What is simulation and mention different types of simulation models and explain about numerical computation technique for continuous model.
b) Describe about modeling and various techniques for verification. [6+6]
3. a) Explain about statistical procedures for developing credible model and cobwel model.
b) Differentiate between static and dynamic models and explain the principles used in modeling. [6+6]
4. a) What are the various simulation languages used in practice and mention their relative advantages?
b) Differentiate between simulation languages with general purpose languages and mention their application. [6+6]
5. a) How the simulation of Non-uniform continuously distributed random numbers be made?
b) How the simulation of output data analysis be done in practice? [6+6]
6. a) How the mathematical solutions of queuing problems be done?
b) Describe about arrival patterns and service times. [6+6]
7. a) Explain about Flow Shop System and Job Shop System.
b) How the simple fixed period inventory system is simulated? [6+6]
8. Answer the following:
a. Newboy paper problem.
b. Output data analysis.
c. Simulation on languages to simulators. [12]
